

# MASTER ONE SERIES

CNC WORKING CENTRE FOR  
STONE



 **INTERMAC**

# UNIQUE AND UNPARALLELED FOR QUALITY AND PERFORMANCE



## THE MARKET REQUIRES

a change in production processes to meet the ever growing request for personalised products to satisfy customers' specific needs, coupled with quick and certain delivery times. All while maintaining high quality standards and product customisation.

## INTERMAC RESPONDS

with technological solutions that enhance and support technical expertise as well as a knowledge of processes and materials. The **Master One** is a 3-axis machining centre dedicated to the processing of stone and sintered materials. It can execute any machining operation needed in a stonemason's laboratory without sacrificing performance in any way. The Master One boasts an unbeatable quality and market competitiveness ratio, making it the perfect investment. Featuring a minimal design, but maintaining complete functionality, the Master One machining centre is suitable for every customer, from the expert to the small artisan.



## **MASTER** ONE SERIES

- ✓ RELIABLE AND SUITABLE FOR A WIDE RANGE OF MACHINING OPERATIONS: FROM KITCHEN TOPS TO MEMORIALS.
- ✓ HIGH PERFORMANCE AND SPEED.
- ✓ ULTIMATE SIMPLICITY WHEN TOOLING AND A WIDE RANGE OF TOOLS.
- ✓ SAFE AND ERGONOMIC.
- ✓ READY TO USE AND WITH REDUCED OVERALL DIMENSIONS.
- ✓ SIMPLE AND INTUITIVE.

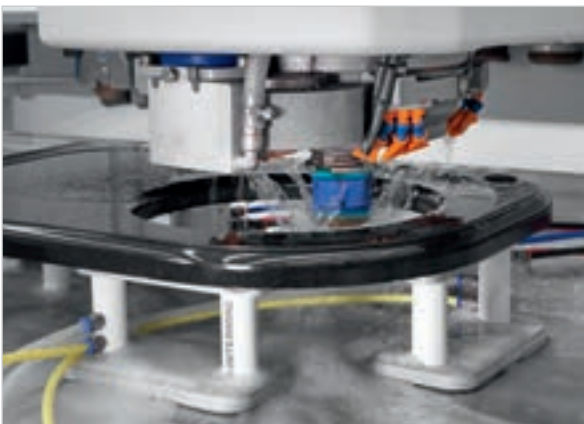


# SUITABLE FOR A WIDE RANGE OF MACHINING OPERATIONS: FROM KITCHEN TOPS TO MEMORIALS

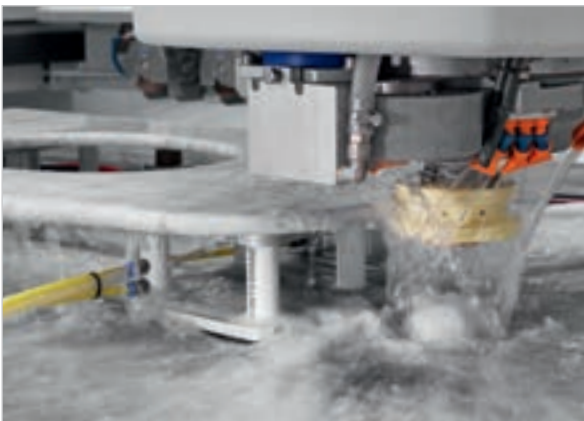
The Master One series is capable of performing the most complex and varied machining operations, providing users with superb finish quality when working with natural stone, granite, marble and synthetic and ceramic materials for bathroom unit tops, kitchen tops, construction and memorials.

Ideal for all types of machining operations:

- ▣ Boring
- ▣ Milling
- ▣ Grinding and polishing
- ▣ Recesses
- ▣ Tapering
- ▣ Writing and engraving
- ▣ Engraving
- ▣ Cutting with disc saw
- ▣ Drains polished with aggregates



Complete external machining of kitchen tops on all sides, hole and drains polished.



Grinding and polishing of bathroom unit tops: internal and external hole polished.

The Master One is capable of optimising the management of both rapid and time-intensive standard machining operations. The Master One guarantees the highest precision and definition for even the most minute details when working on projects that include bas relief and 2D-3D writing, as well as offering optimal performance on recessed planes.



Inlay.



Milling.



Recesses.



Tapering.



Small solid slabs.



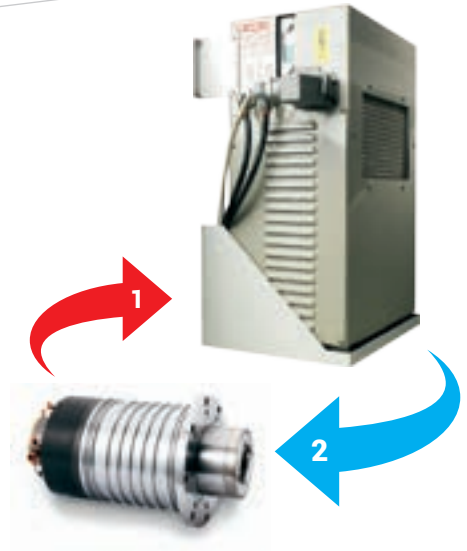
Bas relief.

# RELIABLE FOR ALL MACHINING OPERATIONS



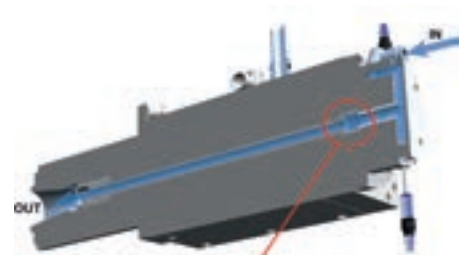
The Master range is fitted with spindles manufactured by HSD (a world leader in its sector and a Biesse Group member) that guarantee elevated power, compact dimensions and extremely high finishing standards.

- **+60% spindle lifespan and noise reduction** thanks to 4 ceramic bearings that offer greater resistance to mechanical stress.
- **Greater reliability** thanks to the use of stainless steel and the 55mm spindle shaft.



Optional **glycol-based cooling** systems with a closed circuit that guarantees constant results over time and resistance to the maximum machining stress levels.

1. **High-temperature fluid**  
(cooling system with heat exchanger).
2. **Low-temperature fluid**



## **DPC (patented) - Controlled loss distributor**

A patented system that ensures excellent reliability and a long lifespan, thanks to the innovative seal system with no mechanical contact.



The machine work table is composed of an extremely rigid structure covered by a calibrated aluminium surface to ensure optimal machining results. The machine can also be set up to work in twin-station mode.



## ULTIMATE SIMPLICITY WHEN TOOLING AND A WIDE RANGE OF TOOLS

The Master One offers the option of equipping the machine with a large number of ready-to-use tools for any type of machining operation, with automatic loading via the working unit.



Rear tool magazine with 23 positions.



### Tool change in 10 second

The fastest solution in the world of stone, thanks to the 8-position revolver magazine on the head (6 positions with C axis).



Flat saw disc.

# HIGH QUALITY COMPONENTS TO GUARANTEE RELIABILITY WITH NO COMPROMISE



## **Reliability guaranteed**

The Master One is equipped with an integrated system for the automatic greasing of the movement axes, ensuring constant and precise maintenance every day that safeguards all mechanical components.



Rack and pinion for movement along the X and Y axis with more than twice the speed and acceleration. The helical teeth on the racks guarantee ultimate reliability.



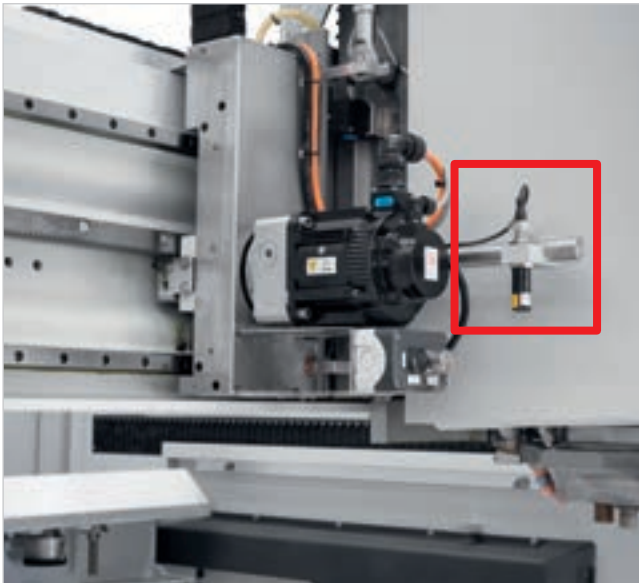
The standard issue electrical panel air conditioner is particularly suited to keeping all of the machine's electrical and electronic components in perfect working condition.



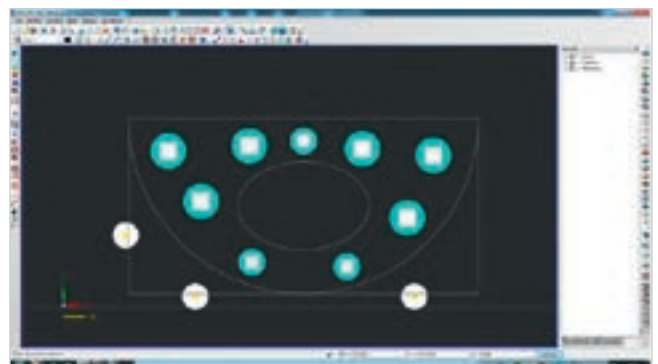
# REDUCED TOOLING AND SET-UP TIMES

## Tooling time reduced by up to 20% compared to the standard system

The cross-hairs laser guides the operator through the positioning of suction cups and stops, speeding up the preparation of the work surface.



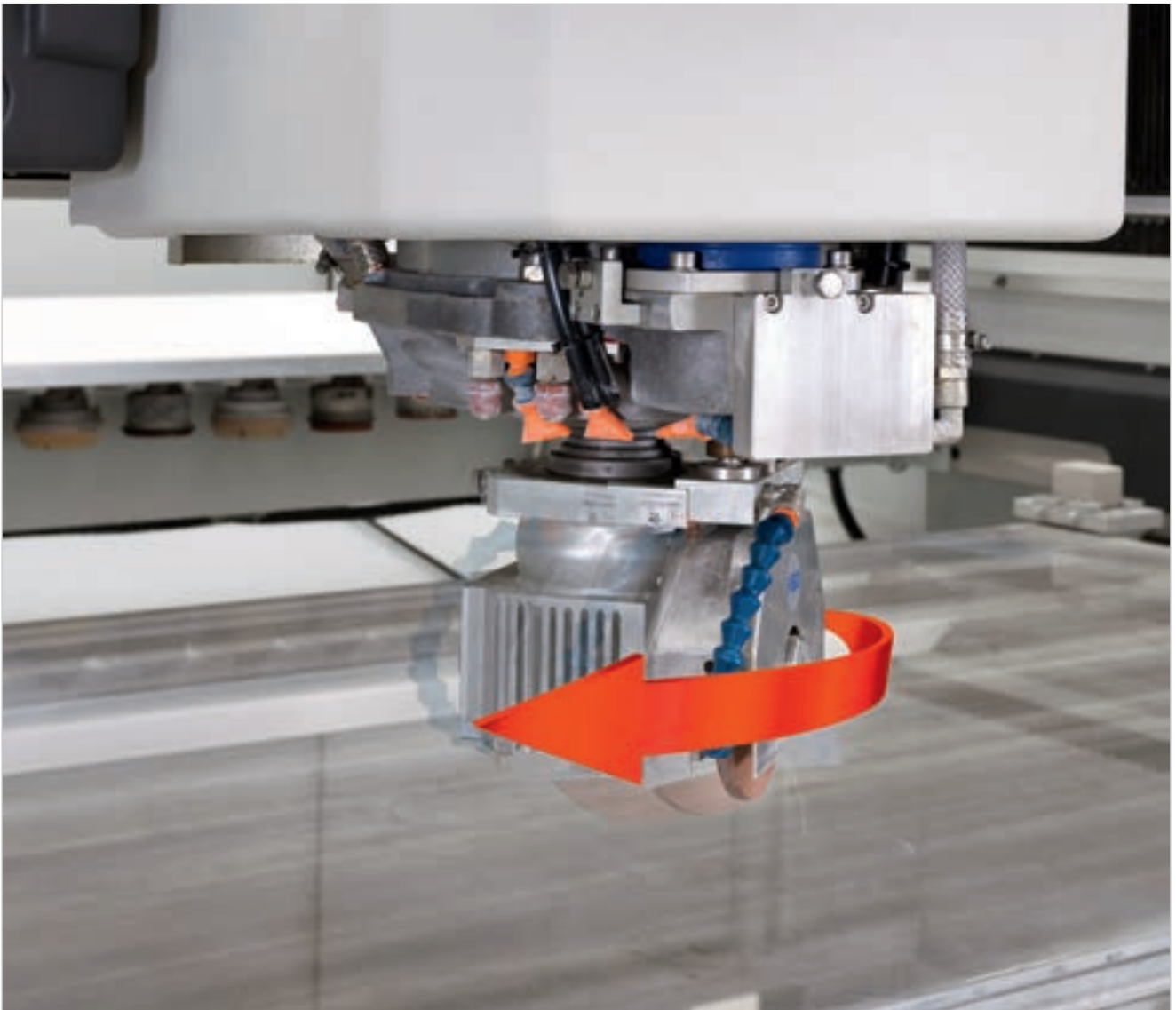
The laser projector is used to make the preparation of the working area quick and easy, reproducing the position of all the suction cups or the shape of the piece that will be positioned on the work table.



# HIGH PERFORMANCE

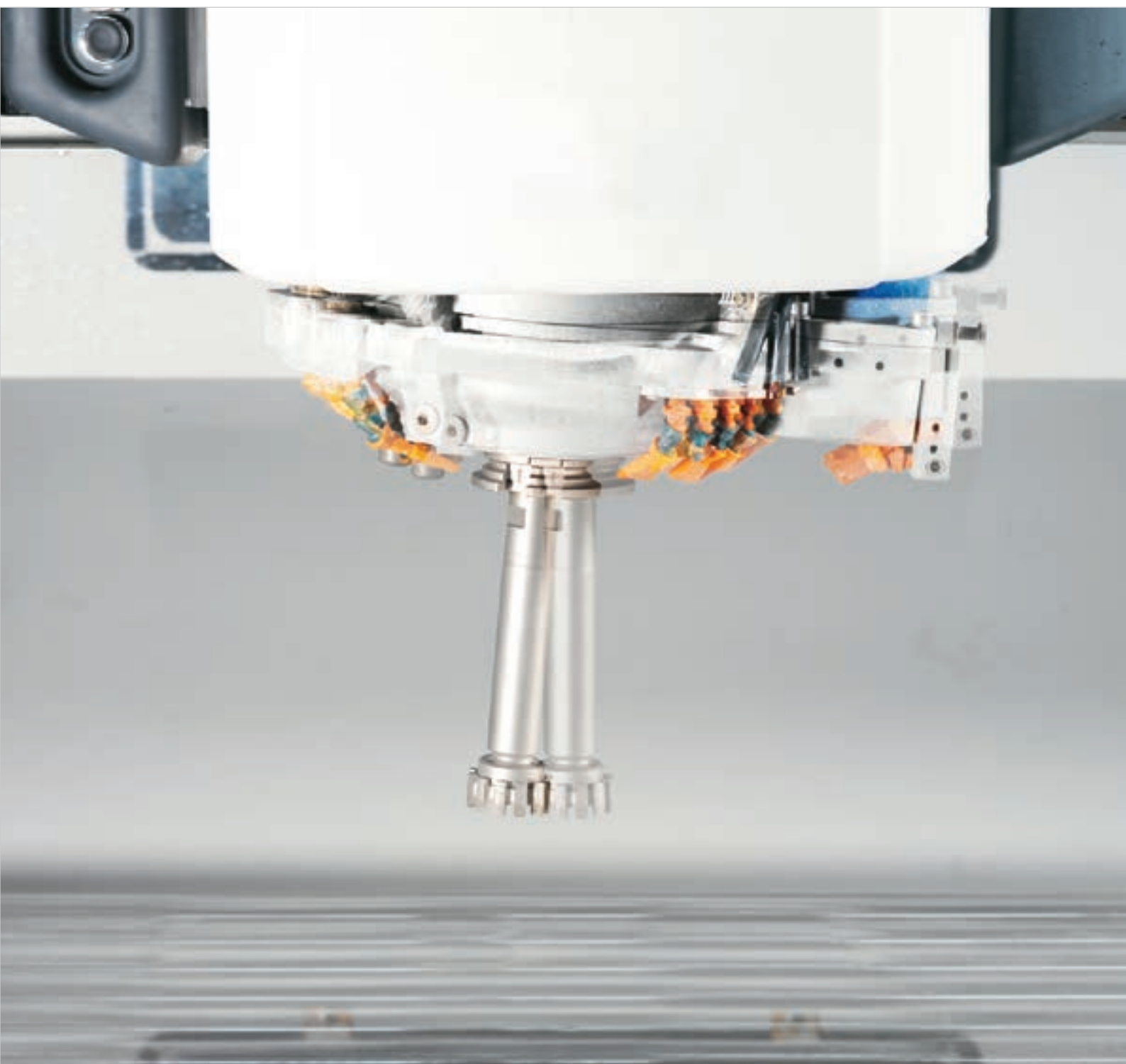
In line with requirements, the machine can be equipped either with a C Axis or a T Axis.

**Maximum acceleration and axle speeds, minimising waiting times and enabling cycle times to be reduced**



**C AXIS WITH ENDLESS ROTATION, FOR THE PERFECTLY SMOOTH AND ACCURATE EXECUTION OF EVEN THE MOST COMPLEX MACHINING OPERATIONS.**

SINGLE DIRECTION TILTING T AXIS TO CREATE INCLINED RECESSES FOR KITCHEN TOPS.





# INNOVATION

## INTERMAC TECHNOLOGY

**The high technological content of the world's most popular working centres satisfies the specific needs of the stone industry.**

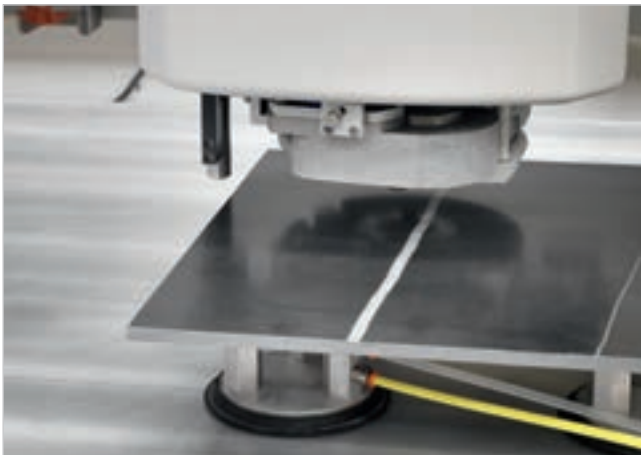
Configurations with 3 axes fitted with aggregates for managing a vast range of machining operations. For all the configurations, the components are the same as for the top-of-the-range solutions.





# QUICK AND SIMPLE OPERATIONS

Maximum results, thanks to the possibility to equip the machine with a series of optional elements using top quality components.



## 3-axis head mechanical thickness tracer

The variable Z thickness tracer maintains a constant machining quality even on pieces with an irregular thickness.



## External water pressure intensifier for perfect regulation

A circular wheel with small nozzles increases the pressure of external water. The optional device has a 3-position vertical movement to ensure that the water impact point is always the best, regardless of tool radius and height. Ideal for machining with grinding wheels and for kitchen tops.



The Master One can be equipped with a **mechanical presetter** that uses a completely automatic system to always provide a quick, simple, precise and updated measurement of the tools during machining operations, avoiding operator error.



## Drill dressing

The dressing device is placed near the working area for the immediate dressing of tools, to guarantee the best quality and quickest execution all the time. Ideal for ceramic materials.



## REDUCED FOOTPRINT

The compact size of the Master One reduces the footprint in the factory.



### Maximum machine height 2550 mm

The lowered chain guarantees a more compact machine with a reduced footprint that can be installed even in areas with limited height.

# SAFE AND ERGONOMIC

Intermac has always paid the utmost attention to the health and safety of its customers. The protection of every operator during the use of the machine is of vital importance, preventing any possible distraction or error that could lead to inconvenience or even accidents.

- EC compliant, ergonomic front guards.
- Side and rear guards made of a metallic material subjected to special anti-corrosion painting cycles.
- Electric and pneumatic systems fully integrated in the machine and protected by closed doors.
- Inaccessibility of moving machine parts.
- A clean working environment (water and machining residues are not dispersed).
- Reduced noise levels, fully complying with the machinery directive.

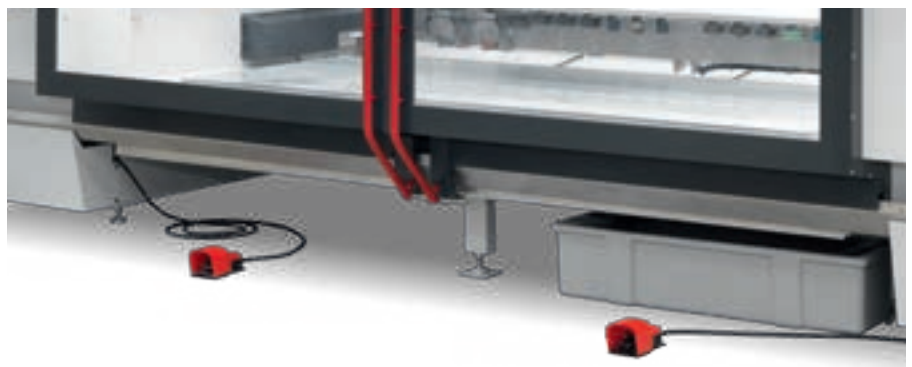


Electric safety lock with an ergonomic built-in button panel for opening doors and starting the machining operation, offering ultimate speed and comfort for the operator.



The safety compensator piston guarantees long-lasting safety and reliability by supporting the weight of the head and reducing the strain on the engine.

Option of setting up twin-station machining operations with a double pedal.



One indispensable condition for obtaining any sort of financing is the respect of the machinery directives and workplace health and safety regulations.



Optimum convenience in the operations thanks to an optional hand-held terminal with:

- ✓ Quick, simplified positioning of the stops and suction cups thanks in part to the option of tooling the work table with doors open.
- ✓ Simplified tool preparation, thanks to the optimum control of the working head directly on the piece to be machined.
- ✓ No barrier between the operator and the Master.
- ✓ Machining speed control.
- ✓ Emergency button always near the operator's hand.
- ✓ Machining Start, Pause and Restart button.

Optional 4-colour safety traffic light provides a visual signal of the machine's status.



Built-in control panel, with optional touch screen, on the left side of the machine, with the option of installing it on the right side as well.



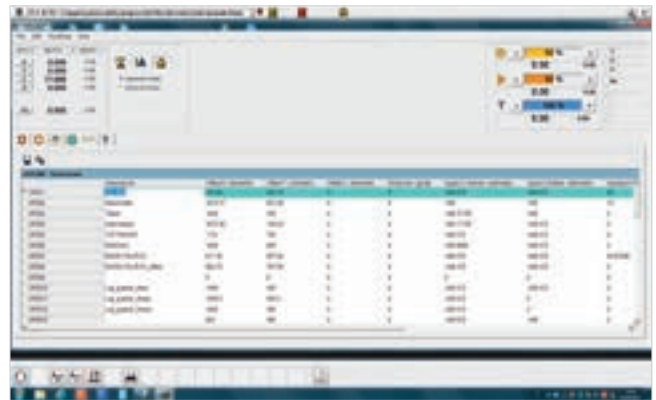
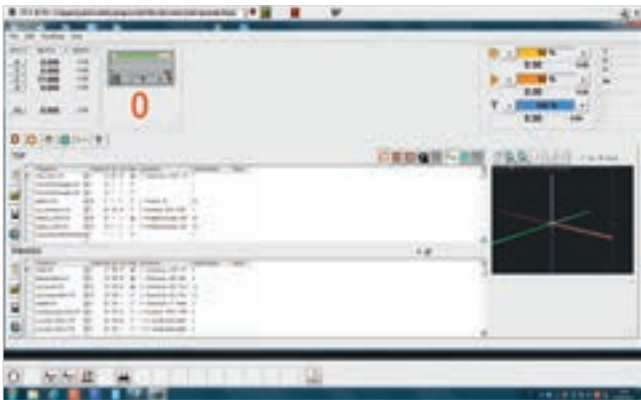
# QUICK AND SIMPLE OPERATIONS

Extremely easy to use, thanks to the ergonomic console and operator interface.

The use of a PC with Windows guarantees a particularly easy, user-friendly approach for the operator and allows for CAD-CAM programming directly beside the machine.

The user interface in a Windows environment allows the operator to:

- easily set the work list to optimise production;
- rapidly handle the work origins and tool parameters;
- see the execution time for each piece.



Optional bar code reader for the automatic loading of work list programs and to avoid operator error.

# INDUSTRY 4.0 READY

Industry 4.0 is the latest industry frontier, based on digital technologies and machines that speak to the companies. The products can be interconnected with the production processes via smart networks.



Intermac's commitment is to transform our customers' factories with real-time technology, ready to guarantee digital manufacturing opportunities, with smart machines and software packages becoming vital tools that facilitate the daily tasks of people all over the world processing glass, stone, metal and more. Our philosophy is a practical one: to supply entrepreneurs with solid data that can help them to lower their costs, optimise their processes and improve their results.

**And that means being 4.0 ready.**

# EASYSTONE: ALL FUNCTIONS JUST A CLICK AWAY

**EASYSTONE IS CAD/CAM SOFTWARE SPECIALISED FOR THE MACHINING OF MARBLE, GRANITE, STONE AND SYNTHETIC MATERIALS USING NUMERICAL CONTROL MACHINING CENTRES. IT IS WIDELY USED IN THE SECTOR AND ALLOWS FOR THE EXECUTION OF THE MOST COMMON MACHINING OPERATIONS ON STONE. COMPATIBLE WITH THE EASYSTONE PACKAGES ALREADY INSTALLED AND FEATURES A FLEXIBLE CONFIGURATION TO MEET THE CUSTOMER'S NEEDS.**

▀ **Simple and intuitive**

Can even be used by individuals without specialised computer skills: all functions are "just a click away".

▀ **Complete**

Manages all aspects of CNC and machining operations, guiding the operator from the design to the arrangement of the pieces on the work table, to the optimisation of the tool machining workflow and the generation of machine programs.

▀ **Automated**

The pieces to be created can be designed rapidly thanks to a library of parametric components. The automatic CAM module can automatically pair the machining operations needed for the pieces.

▀ **Ideal for all types of machining operations:**

allows for the programming of all the typical machining operations used on stone, such as the shaping and polishing of edges, kitchen tops, bathroom unit tops, engraving, bas relief, shower trays, shaping and finishing solid slabs, using all types of tools.



# EasySTONE

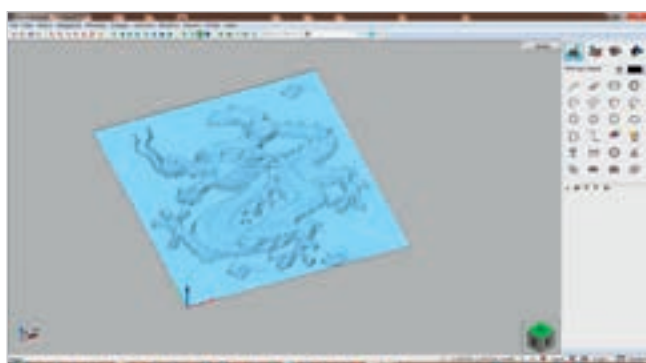
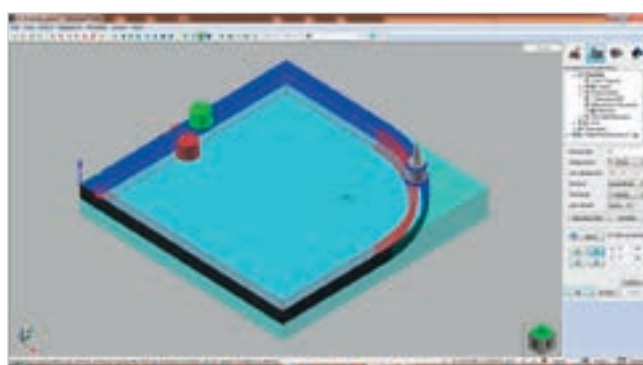
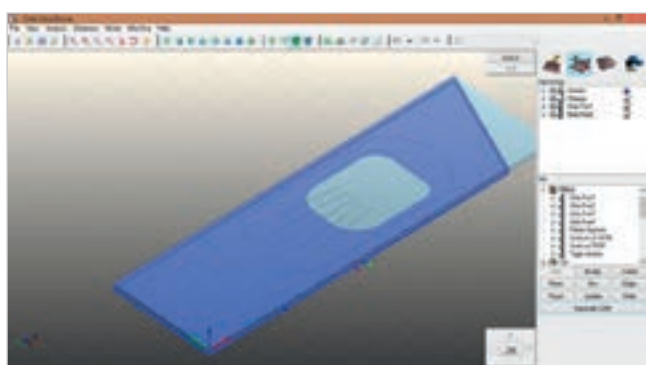
**DESIGNED TO SIMPLIFY THE PROGRAMMING OF CNC MACHINING OPERATIONS FOR STONE, BRINGS OUT THE POTENTIAL OF THE MASTER RANGE.**



# EASYSTONE: INTUITIVE AND IMMEDIATELY ACCESSIBLE EVEN FOR THOSE WITH LESS EXPERIENCE

## EASYSTONE MASTER - 3 AXIS

- Create and import 2D and 3D designs in the most widely used standard formats (.dxf, .stl, .iges).
- Program 2D machining operations on sheets: boring, milling, edgebanding, engraving, recessing, tracing.
- Program machining operations for the 3-axis emptying and finishing of solid pieces (shower trays, sinks, tubs, vases).
- Option of importing images using standard formats (.jpg, .bmp) and converting them into surfaces to program the machining of bas relief and high relief.
- Simulates the removal of material.



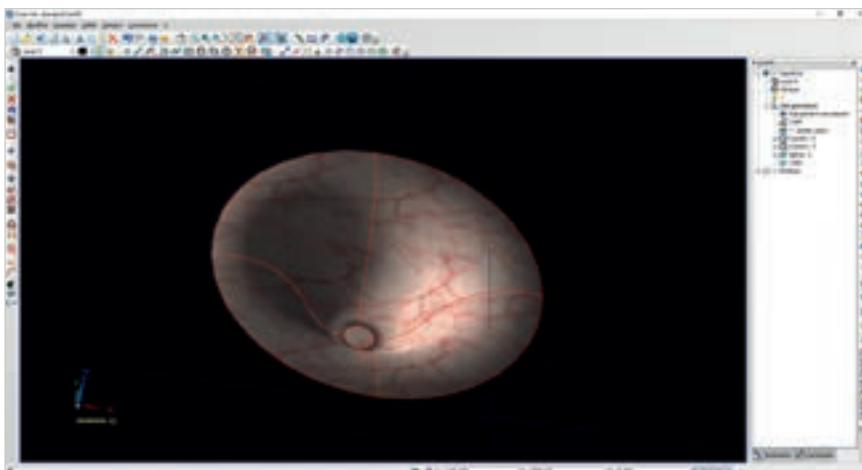
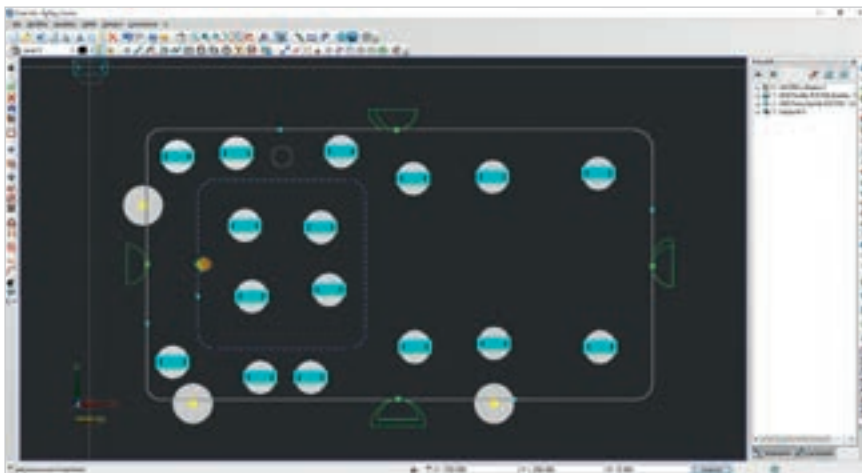
## OPTIONAL PACKAGES

- **Automatic CAM:** automated pairing of machining operations with the pieces on the basis of rules set by the user for design properties, such as geometry layers.
- **Office station, multi-centre and network key:** option of generating different types of programs for the office and for the Master from a single station near the machine and sharing the EasySTONE licence with up to 10 stations connected to the network.
- **Machining operations from below:** option of programming machining operations for boring and cutting from below.

# ICAM: THE MOST SIMPLE ANSWER

iCam

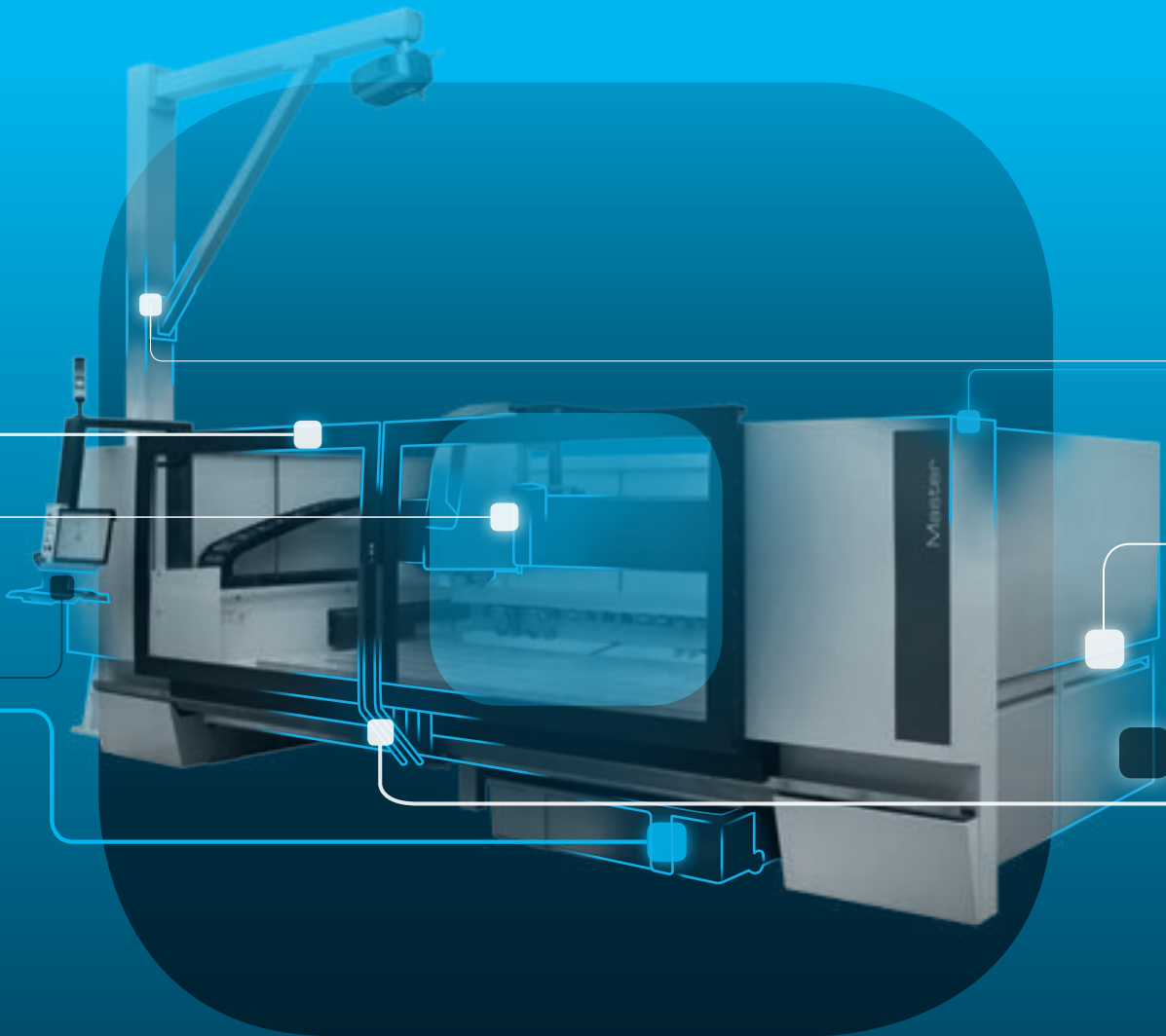
**THE MASTER ONE CAN ALSO BE EQUIPPED WITH ICAM SOFTWARE, WHICH IS EXTREMELY RELIABLE AND EASY TO USE. WITH OVER 6,500 PACKAGES INSTALLED, ICAM IS THE BEST SELLER IN THE HISTORY OF INTERMAC AND GUARANTEES THE ELEVATED COMPETENCE OF THE GLOBAL SERVICE. COMPATIBLE WITH THE INTERMAC MACHINES ALREADY INSTALLED.**





# SOPHIA

GREATER VALUE FROM MACHINES



SOPHIA is the IoT platform created by Intermac in collaboration with Accenture which enables its customers to access a wide range of services to streamline and rationalise their work management processes.

It allows alerts and indicators to be sent to the customer in real time, in relation to production, the machines used and the type of process carried out. These are detailed instructions for more efficient use of the machine.

☐ **10% CUT IN COSTS**

☐ **50% REDUCTION  
IN MACHINE DOWNTIME**

☐ **10% INCREASE  
IN PRODUCTIVITY**

☐ **80% REDUCTION IN PROBLEM  
DIAGNOSTICS TIME**

**SOPHIA TAKES THE INTERACTION BETWEEN  
CUSTOMER AND SERVICE TO A HIGHER LEVEL.**

**iOT**  
SOPHIA

IoT - SOPHIA provides a comprehensive overview of the specific machine performance features, with remote diagnostics, machine stoppage analysis and fault prevention. The service includes a continuous connection with the control centre, the option of calling for assistance from within the customer app (such calls are managed as priorities), and an inspection visit for diagnostic and performance testing within the warranty period. Through SOPHIA, the customer receives priority technical assistance.

**PARTS**  
SOPHIA

PARTS SOPHIA is the easy new, user-friendly and personalised tool for ordering Intermac spare parts. The portal offers customers, dealers and branches the chance to navigate within a personalised account, consult the constantly updated documentation of the machines purchased, and create a spare parts purchase basket indicating the real time availability in the warehouse and the relative price list. In addition, the progress of the order can be monitored at all times.

 **INTERMAC**

in collaboration with **accenture**

# SERV ICE & PARTS

Direct, immediate coordination of service requests between Service and Parts. Support for key customers from specific Intermac personnel, in-house and/or at the customer's site.

## INTERMAC SERVICE

- ▣ Machine and line installation and start-up.
- ▣ Training centre for Intermac field technicians and subsidiary/dealer personnel; customer training directly at the customer's site.
- ▣ Overhaul, upgrade, repairs and maintenance.
- ▣ Remote diagnostics and troubleshooting.
- ▣ Software upgrade.

**85**

Intermac field technicians in Italy and worldwide.

**20**

Intermac technicians working in Teleservice Centre.

**35**

certified dealer technicians.

**50**

training courses in a variety of languages every year.





The Biesse Group promotes, cares and develops direct and constructive relationships with the customers to meet their needs, improve after-sales products and services through two dedicated areas: Intermac Service and Intermac Parts. With its global network and highly specialised team, the company offers on-site and on-line assistance and spare parts for machines and components anywhere in the world, 24/7.

## INTERMAC PARTS

- ▀ Original Intermac spare parts and spare parts kits customised to suit the machine model.
- ▀ Spare part identification support.
- ▀ Offices of DHL, UPS and GLS couriers located within the Intermac spare parts warehouse, with multiple daily pick-ups.
- ▀ Optimised order dispatch time, thanks to a global distribution network with de-localised, automated warehouses.

**95%**

of machine downtime orders dispatched within 24 hours.

**95%**

of orders dispatched on time.

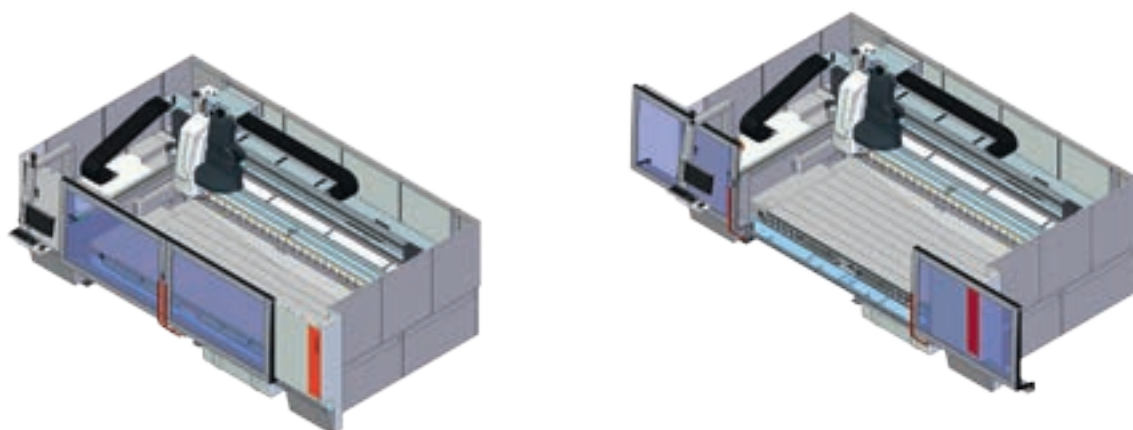
**30**

spare parts staff in Italy and worldwide.

**150**

orders processed every day.

# TECHNICAL SPECIFICATIONS



		Master One	Master One C
Maximum machinable piece size (3-axis grinding with tool of diameter 100mm)	mm	3300x1500 *	3300x1500 *
Z axis stroke	mm	285	285
Overall machine dimensions	mm	L: 7650 (doors open and vacuum tank) L: 7050 (doors closed and vacuum tank) L: 6200 (doors closed without vacuum tank) W: 4100 H: 2550	L: 7650 (doors open and vacuum tank) L: 7050 (doors closed and vacuum tank) L: 6200 (doors closed without vacuum tank) W: 4100 H: 2550
T axis stroke - only pneumatic (optional)		0° / -3°	0° / -3°
C axis stroke		-	∞
Max axis speed (X - Y - Z)	m/min	70 - 70 - 19	70 - 70 - 19
Work table height	mm	740	740
Electrospindle power in S1	kW	9,2	9,2
Max electrospindle rotation	rpm	12000	12000
Tool coupling		ISO 40	ISO 40
Maximum tool diameter	mm	150	150
Fixed tool magazine	positions	23	-
Mobile tool magazine	positions	-	23
Tool magazine on head (optional)	positions	8	6
Working air pressure	bar	7	7
Max air consumption	NI/min	200	200
Internal water consumption	l/min	10.5	10.5
Power required	kW	20	20

\* The maximum size that can be machined changes on the basis of the optionals installed on the work table.

The technical specifications and drawings are non-binding. Some photos may show machines equipped with optional features. Biesse Spa reserves the right to carry out modifications without prior notice.

Weighted sound pressure level A (LpA) during machining at the operator's workstation on the vane-pump machine LpA=79dB(A) Lwa=96dB(A) Weighted sound-pressure level A (LpA) at the operator's workstation and sound power level (Lwa) during machining on the cam-pump machine Lwa=83dB(A) Lwa=100dB(A) Measurement uncertainty K dB(A) 4.

The measurement was carried out in compliance with UNI EN 848-3:2007, UNI EN ISO 3746: 2009 (sound power) and UNI EN ISO 11202: 2009 (sound pressure levels at workstation) during panel machining. The noise levels shown are emission levels and do not necessarily correspond to safe operation levels. Despite the fact that there is a relationship between emission and exposure levels, this may not be used in a reliable manner to establish whether further measures need to be taken. The factors determining the exposure level for the workforce include length of exposure, work environment characteristics, other sources of dust and noise, etc. i.e. the number of other adjoining machines and processes. At any rate, the above information will enable the operator to better evaluate dangers and risks.

# COMPLETE RANGE OF SOLUTIONS FOR STONE

**INTERMAC**

INTERMAC.COM  
DONATONI.EU  
MONTRESOR.NET

## WATER JET CUTTING SYSTEMS



Primus 184



Primus series

## MACHINING CENTRES



Master 23



Master One



Master 33.3 - 38.3 - 45.3 / Plus



Master 33.5 Plus - 38.5 Plus - 45.5 Plus

## UNIVERSAL MACHINING CENTRES



Master 850-1200

## UNIVERSAL AUTOMATIC MACHINING CENTRES



Mastersaw 625 Double Table

## CUTTING TABLE FOR SINTERED MATERIALS



Genius RS-A

## DOUBLE EDGE GRINDER FOR SINTERED MATERIALS



Busetti F series

## STORAGE AND HANDLING SYSTEM FOR SINTERED MATERIALS



Navetta Lite

## TOOLS FOR STONE



Diamut tools

**DONATONI**  
HIGH INNOVATION STONE MACHINES

## BRIDGE SAWS



Spin 625 cnc



Jet 625 cnc



Echo 725 cnc



Sprinter 825 cnc

## CUTTING LINES



Belt / Twin



SX-3 / SX-5

## MULTIFUNCTIONAL CUTTING CENTRES



Quadrix DV 1100



Quadrix DG 1300/1600/2000

## UNIVERSAL CUTTING CENTRES



Kronos 500/650/900

## POLISHERS AND CALIBRATORS



Zenit

## LOADING/UNLOADING SHEETS



Geko

## ROBOTS



Cyberstone

**MONTRESOR**  
EDGE POLISHERS - SINCE 1958

## HORIZONTAL EDGE POLISHER FOR FLAT EDGES



Lola 6.4



Lola 8.6



Lola 10.6

## FLAT AND TOROIDAL EDGE



Luna 7.4



Luna 8.6

## VERTICAL EDGE POLISHER FOR FLAT EDGES



Vela 7.2

## V-GROOVE



Viva 3.2



# MADE WITH INTERMAC

## FROM NATURAL STONE TO THE BEST MANUFACTURED PRODUCTS

**Generelli SA**, a company from Ticino with headquarters in Rivera, Switzerland, has been converting natural stone into superb manufactured products for over forty years. At Generelli the most advanced stone processing techniques are constantly paired with the skilful artisan craftsmanship fostered in Ticino. With this mission the Swiss company, which was founded in **1974** and directed by founder **Generelli Guido** before his son **Moreno** took the helm, has now reached the third generation with **Matteo**. Natural stone, quartz compounds, plastic materials and ceramic are the daily bread of creativity and are converted into art, "from a simple granite windowsill to more complex 3D machining," says Moreno as he explains how slabs of stone become "everyday" objects: not just surfaces for kitchens and bathrooms, but also stairs, floors,

fireplaces and swimming pools, destined to enrich and highlight living spaces all over the world.

"Thanks to Intermac technology we can achieve complex shapes, and increase productivity and autonomous work."

Nothing is outsourced: Generelli carries out every single step internally, to guarantee the highest quality. "Today technology is an integral and irreplaceable part of our company: we wouldn't be where we are today without it" Matteo confirmed. If that technology comes from Italy, which is where Moreno believes the best companies are still to be found, all the better. For production, in fact, the crown goes to the **Master 33** and the **Primus** 5-axis waterjet by Intermac, a company whose history of collaboration with Generelli dates all the way back to 1996. And it's the Primus, one of the newest additions in

production, that has helped the company surpass previous limits, as Matteo explains: "With it we are capable of producing shapes of various sizes, with very precise cuts, and can create double-curved 3D inlays, increasing productivity and autonomous work". Equipped with the latest generation of tools, "with technical features that are more evolved compared to the past", these mechanical powerhouses were designed for power and precision and anticipate a time in the future when, as envisioned by Matteo, "technology will increasingly be present throughout production and will play a greater role in designing and programming thanks to increasing levels of intelligence and autonomy. But all this can only be achieved if the companies that use these machines are able to evolve with the machines".



# LIVE THE EXPERIENCE

BIESSEGROUP.COM



Interconnected technologies and advanced services that maximise efficiency and productivity, generating new skills at the service of the customer.

**LIVE THE BIESSE GROUP  
EXPERIENCE AT OUR  
CAMPUSES ACROSS THE WORLD.**



 **BIESSEGROUP**

